

**BHEL,CORPORATE RESEARCH & DEVELOPMENT CENTER  
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**Specification Compliance Sheet**

| S. No.   | Parameter  | Description  | Compliance  |
|----------|--|--|---|
| <b>1</b> | <b>INPUT</b>                                     |  |   |
| 1        | Maximum DC Voltage for a string                  | 880 V DC   | Complied  |
| 2        | Maximum DC Current for sub-array                 | 84.4 Amps DC   | Noted   |
| 3        | MPP voltage range                                | 450 to 700 volts DC  | Complied  |
| 4        | No. of DC inputs                                 | 5 Nos to Inverter through 5 pairs of cables of 95 mm <sup>2</sup> each (Provision for proper termination of these cables should be made)   | Complied  |
| <b>2</b> | <b>OUTPUT</b>                                    |  |   |
| 1        | Output Voltage                                   | <b>Nominal voltage of 415 (line) V AC, 3 Phase, 4 wire, grid tracking</b><br><br>The Inverter output should be provided through an isolation transformer of utility frequency.<br><br>The inverter output will be connected to a Substation transformer (415 V / 6.6 kV) through 240 mm <sup>2</sup> cables. Provision for terminating 240 mm <sup>2</sup> cables should be provided | Complied<br>Complied<br>Complied  |
| 2        | Output Frequency                                 | 50 Hz  | Complied  |
| 3        | Output Power                                     | 250 kWp @ Unity Power Factor   | Complied  |
| 4        | Grid Specifications                              | Nominal voltage is 415 (Line) volts, 50 Hz, 3 phase, 4 wire;<br><br>Tolerance on nominal voltage is: +15% and -20% Tolerance on nominal frequency is +/- 3 Hz  | Complied<br>Complied for Tolerance limits.                              |
| 5        | Waveform   | <b>Should be DSP/Microcontroller generated PWM, Sinewave output</b>  | Complied  |
| 6        | Voltage THD                                      | < 3 %  | Complied  |
| 7        | Maximum Efficiency                               | > 96% ; The vendor shall specify the conversion efficiency at different loads say 25%, 50%, 75% and 100% in his offer.   | Complied. 97.8% at 100%<br>97.8 at 75%<br>97.3% at 50%<br>96.2 at 25% . |
| <b>3</b> | <b>PROTECTION</b>                                | <b>Inverter should get disconnected from utility grid</b>  |   |
| 1        | Over/under voltage; Over/under current at Input  | Through Fuses and/ or Circuit breakers/Contactors etc. at Input  | Complied.   |
|          | Over/under voltage; Over/under current at output | Through Fuses and/ or Circuit breakers/Contactors etc. at output of  | Complied.   |

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|   |   | Inverter as per specified utility grid tolerance.   | Complied.   |
| 2 | Over/Under frequency at output                                      | As per specified utility grid tolerance   | Complied.   |
| 2 | Ground fault detection  | To be provided along with audio/visual alarm  | Complied.   |
| 3 | Insulation monitoring of the PV Array                               | To be provided along with audio/visual alarm  | Not Available   |
| 4 | IGBT stack Heat sink over temperature                               | To be provided along with audio/visual alarm  | Complied  |
| 5 | Cooling fan failure (if cooling fan is provided for Inverter stack) | To be provided along with audio/visual alarm  | Complied  |
| 6 | <b>Prevention of DC Power injection into the grid.</b>              | <b>Inverter output should be through an isolation transformer of utility grid frequency.</b>  | Complied. (415V output provided.)   |
| 7 | Surge protection  | Surge Protection Devices (SPD) should be provided at input/output of the inverter . The make of the SPDs should be : Phoenix /Obo Betterman / equivalent  | Complied.   |
| 8 | Provision for Earthing.   | Should be provided  | Complied.   |
| 9 | Protection against islanding of grid                                | Inverter should automatically get disconnected from grid and should get connected to the grid as per IEEE 1547/UL 1741/or equivalent Indian standards   | Complied.   |
| 4 | <b>OTHER FEATURES</b>   |   |   |
| 1 | Modes of operation  | Inverter should automatically enter into Sleep mode, standby mode, wake up mode, export mode etc. depending on the operating conditions.  | Complied  |
| 2 | Self Diagnostics  | A self diagnostic system check should occur on start up.  | Complied  |
| 3 | Local display   | Indication for Inverter status (online or offline);Inverter ok; system fault etc. shall be provided;<br><br>Instantaneous values of the following parameters shall be displayed: PV voltage ,PV current , PV Power output, Solar KWh<br>AC voltage (all three phases), AC current (all three phases), AC Power summation output, Exported kWh; Hours run<br><br>AC output frequency, Power factor<br><br>Solar radiation, Wind speed, PV module surface temperature, Ambient temp etc | Complied<br><br>Complied<br>Provided. However, Hours run not available.<br>Complied.<br><br>Complied. |
| 4 | Local control   | It shall be possible to switch off / or isolate the Inverter MANUALLY from DC side and AC side in case of an emergency.<br><br>It shall also be possible to test the Inverter in off-grid mode.<br><br>To facilitate testing in off-grid mode , provision shall be made for setting and adjusting the nominal voltage and frequency from local control panel over its range of operation.   | Complied<br><br><br>NO<br><br>NO  |
| 4 | <b>OTHER FEATURES</b>   |   |   |

|          |   |   |  |
|----------|---|---|--|
| 5        | Remote Display  | It shall be possible to display all the parameters mentioned at 4.3 through local LAN/Internet on a PC  | ETHERNET & monitoring software can be provided.  |
| 6        | Remote control  | It shall be possible to switch off the Inverter remotely through a PC   | Not available.   |
| 8        | Applicable standards                                      | a. Inverter shall conform to <b>IEC 60068-2</b> standards for environmental testing.<br>b. Inverter shall conform to <b>IEC 62093</b> for MPPT Control. | Complied.  |
| <b>4</b> | <b>OTHER FEATURES</b>                                     |   |  |
| 9        | Instruments for SPV Plant Field environmental monitoring. | For measuring solar radiation, wind velocity/direction, module temperature, ambient temperature etc   | Complied.<br>Pyranometer, cell temperature, ambient temperature wind speed sensors will be provided. |
| <b>5</b> | <b>INVERTER OPERATING ENVIRONMENT</b>                     |   |  |
| 1        | Environment temperature                                   | 0 to 40 Deg. C  | Complied   |
| 2        | Humidity  | 95%, Non-condensing   | Complied   |
| 3        | Enclosure   | In-door application, IP20   | Complied   |
| <b>6</b> | <b>ANNUAL MAINTENANCE CHARGES</b>                         | Supplier should quote for AMC   | Noted  |